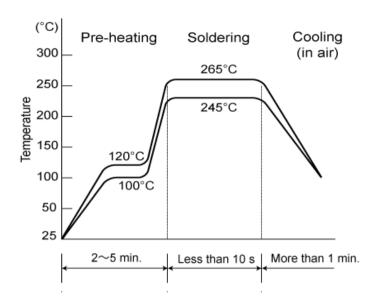


Condition of Soldering

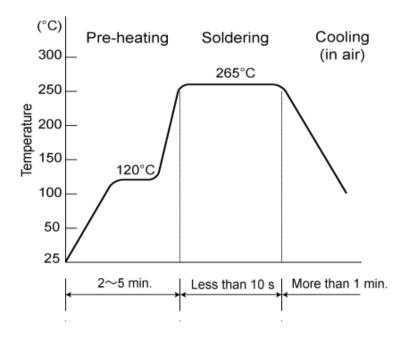
Product D	Diode	JEDEC code	TO-220	Package	TO-220ACFP

1. Condition of Soldering Dip



* Number of Times : One Time

2. Condition of Heat-Resistant Soldering Dip

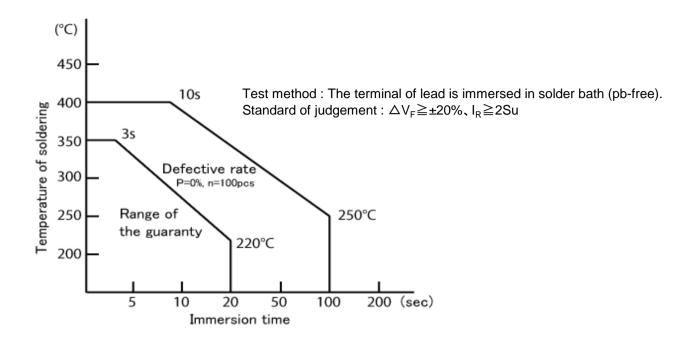


3. Reference Condition of Hand Soldering

Temperature : 400°C Max.
Duration : Less than 3s
Number of Times : One Time

[Diode/TO-220ACFP] [Condition of Soldering]

4. Tolerance Range for Heatproof of Soldering



5. Condition of Washing

Washing Bath		Time	Temperature	Remarks
First Bath	Ultrasonic Bath	~60sec	Room Temperature	25~28kHz, 15W/L
Second Bath	Immersion Bath	~60sec	Room Temperature	-
Third Bath	Vaper Bath 💥	~60sec	~44.7°C	Boiling points differ to washing liquid.

X In vaper bath, you can not use ethanol, methanol, and water due to their high boiling points.

Notes

- 1) The information contained herein is subject to change without notice.
- Before you use our Products, please contact our sales representative and verify the latest specifications:
- 3) Although ROHM is continuously working to improve product reliability and quality, semiconductors can break down and malfunction due to various factors. Therefore, in order to prevent personal injury or fire arising from failure, please take safety measures such as complying with the derating characteristics, implementing redundant and fire prevention designs, and utilizing backups and fail-safe procedures. ROHM shall have no responsibility for any damages arising out of the use of our Poducts beyond the rating specified by ROHM
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- 8) For use of our Products in applications requiring a high degree of reliability (as exemplified below), please contact and consult with a ROHM representative : transportation equipment (i.e. cars, ships, trains), primary communication equipment, traffic lights, fire/crime prevention, safety equipment, medical systems, servers, solar cells, and power transmission systems.
- 9) Do not use our Products in applications requiring extremely high reliability, such as aerospace equipment, nuclear power control systems, and submarine repeaters.
- 10) ROHM shall have no responsibility for any damages or injury arising from non-compliance with the recommended usage conditions and specifications contained herein.
- 11) ROHM has used reasonable care to ensur the accuracy of the information contained in this document. However, ROHM does not warrants that such information is error-free, and ROHM shall have no responsibility for any damages arising from any inaccuracy or misprint of such information.
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