[PRODUCT SPECIFICATION]

1. SCOPE OF APPLICATION

This specification defines the High Power Sintered Metal Shunt Resistors <Narrow TCR> “UCR10C EWP/EVP series” which is a product of ROHM Co., Ltd.

2. PRODUCT MODEL

UCR10C	EWP	□	□	□□□□
TYPE	PACKAGING CODE	TOLERANCE	SPECIAL CODE	RESISTANCE VALUE (IEC CODE)

PACKAGING CODE

CODE	STRUCTURE	PACKAGE	QUANTITY
EWP	Double-Sided	180mm(7inch) reel, paper tape (4mm pitch)	5,000pcs/reel
EVP	Single-Sided (Face Down)		

TOLERANCE, SPECIAL CODE, NOMINAL RESISTANCE

PACKAGING CODE	TOLERANCE	SPECIAL CODE	RESISTANCE RANGE(Ω)		NOMINAL RESISTANCE	
					DIGIT	EXAMPLE
EWP	F (±1%)	U	10m	(E24)	4	10L0
		S	10m<R≦43m	(E24)	4	R011, R043
	J (±5%)	U	10m	(E24)	3	10L
		S	10m<R≦43m	(E24)	4	R011, R043
EVP	F (±1%)	S	43m<R<100m	(E24)	4	R047, R091
		L	100m	(E24)	4	R100
	J (±5%)	S	43m<R<100m	(E24)	4	R047, R091
		L	100m	(E24)	3	R10

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3. RATING

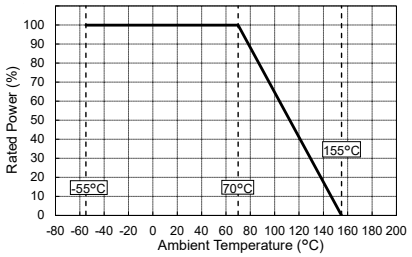
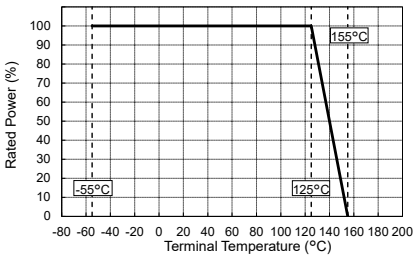
ITEMS	CONDITIONS	SPECIFICATIONS
RATED POWER	For resistors operated at the ambient temperature in excess of 70°C or at the terminal temperature in excess of 125 °C, the load shall be derated in accordance with Fig.1 or Fig.2. The measurement part of terminal temperature is center of fillet's surface with load. Fig.1 Fig.2  	EWP : 1W EVP : 1.25W at Ta=70°C at Tk=125°C Ta : Ambient Temperature Tk : Terminal Temperature
RATED VOLTAGE RATED CURRENT	The rated voltage or the rated current are determined from the following formula. $E = \sqrt{P \times R}$ $I = \sqrt{P/R}$ E : Rated Voltage (V) I : Rated Current (A) P : Rated Power (W) R : Resistance Value (Ω)	
RESISTANCE	See Table 1	
OPERATING TEMPERATURE		-55°C~+155°C

Table 1

TOLERANCE	SPECIAL CODE	RESISTANCE RANGE(Ω) *1		TCR *2	
				Temp Condition 1 +25°C/+155°C	Temp. Condition 2 +25°C/-55°C +25°C/+155°C
F (±1%) J (±5%)	U	10m	-	0~60 ppm/°C	±75 ppm/°C
	S	10m<R<16m	(E24)	±50 ppm/°C	±75 ppm/°C
		16m≦R<39m	(E24)	-40~+30 ppm/°C	±60 ppm/°C
		39m≦R≦43m	(E24)	-50~+10 ppm/°C	±60 ppm/°C
		43m<R<56m	(E24)	-40~+10 ppm/°C	±60 ppm/°C
		56m≦R<100m	(E24)	-60~+10 ppm/°C	±60 ppm/°C
	L	100m	-	-60~+10 ppm/°C	±60 ppm/°C

*1 Within the resistance value range, resistance values of 25mΩ and 50mΩ are also available.

*2 TCR : The test condition shall be referred to '6.2 VARIATION OF RESISTANCE WITH TEMPERATURE' in '6.CHARACTERISTICS'.

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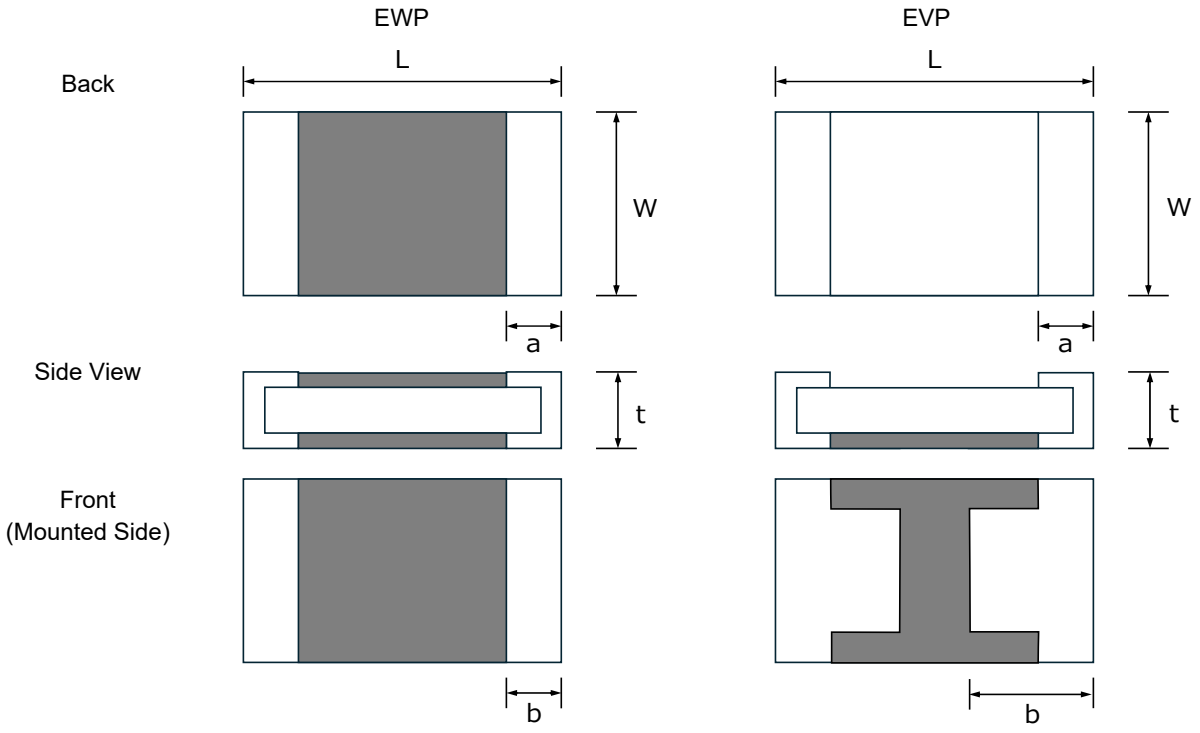
4. DIMENSIONS (Unit : mm)

Simplified outline of external dimensions.



PACKAGING CODE	L	W	t	a	b
EWP	2.05±0.20	1.30±0.20	0.71±0.10	0.72±0.20	0.72±0.20
EVP	2.05±0.20	1.30±0.20	0.65±0.10	0.50±0.20	0.72±0.20

5. MARKING

No marking on the chip resistor itself.

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6. CHARACTERISTICS

ITEM	SPECIFICATION	TEST CONDITION (JIS C 5201-1)
6.1 RESISTANCE	F : ±1% J : ±5%	JIS C 5201-1 6.1 Measuring method : Measure under termination by 4 probes.
6.2 VARIATION OF RESISTANCE WITH TEMPERATURE	See table 1	JIS C 5201-1 6.2 Temp condition 1 : +25°C/+155°C Temp condition 2 : +25°C/-55°C, +25°C/+155°C
6.3 OVERLOAD	Resistance change before and after test ±2.0%	JIS C 5201-1 8.1 Rated Current×2.5, 5s
6.4 Solderability	A new uniform coating of minimum of 95% of the surface being immersed and no soldering damage.	JIS C 5201-1 11.1 Rosin-Ethanol solution(25% weight) Soldering condition：245±5°C Duration of immersion：2.0±0.5s.
6.5 RESISTANCE TO SOLDERING HEAT	Resistance change before and after test ±1.0% No noticeable abnormality on the appearance.	JIS C 5201-1 11.2 Soldering condition：260±5°C Duration of immersion：10±1s.
6.6 RAPID CHANGE OF TEMPERATURE	Resistance change before and after test ±1.0%	JIS C 5201-1 10.1 Test temp. : -55°C~+155°C Repetition: 1,000cycles
6.7 DAMP HEAT, STEADY STATE	Resistance change before and after test ±1.0%	JIS C 5201-1 10.4 Temp.： 85°C Relative Humidity : 85% Test Time : 1,000h
6.8 ENDURANCE AT 70°C	Resistance change before and after test ±1.0%	JIS C 5201-1 7.1 Test temp : Ta =70°C Tk =125°C Rated Voltage(Current) : 1.5h ON-0.5h OFF Test Time : 1,000h
6.9 ENDURANCE AT MAXIMUM TEMPERATURE	Resistance change before and after test ±1.0%	JIS C 5201-1 7.3 Test Temp： 155°C Test Time : 1,000h
6.10 RESISTANCE TO SOLVENT	Resistance change before and after test ±1.0% No noticeable abnormality on the appearance.	JIS C 5201-1 11.3 Temp : 23±5°C, Test Time, 5±0.5min Solvent : Isopropyl alcohol
6.11 BEND STRENGTH OF THE END FACE PLATING	Resistance change before and after test ±1.0% No mechanical damage	JIS C 5201-1 9.8 Distance between the point : 90mm Bending distance : 3mm

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[PACKAGE SPECIFICATION]

1. SCOPE OF APPLICATION

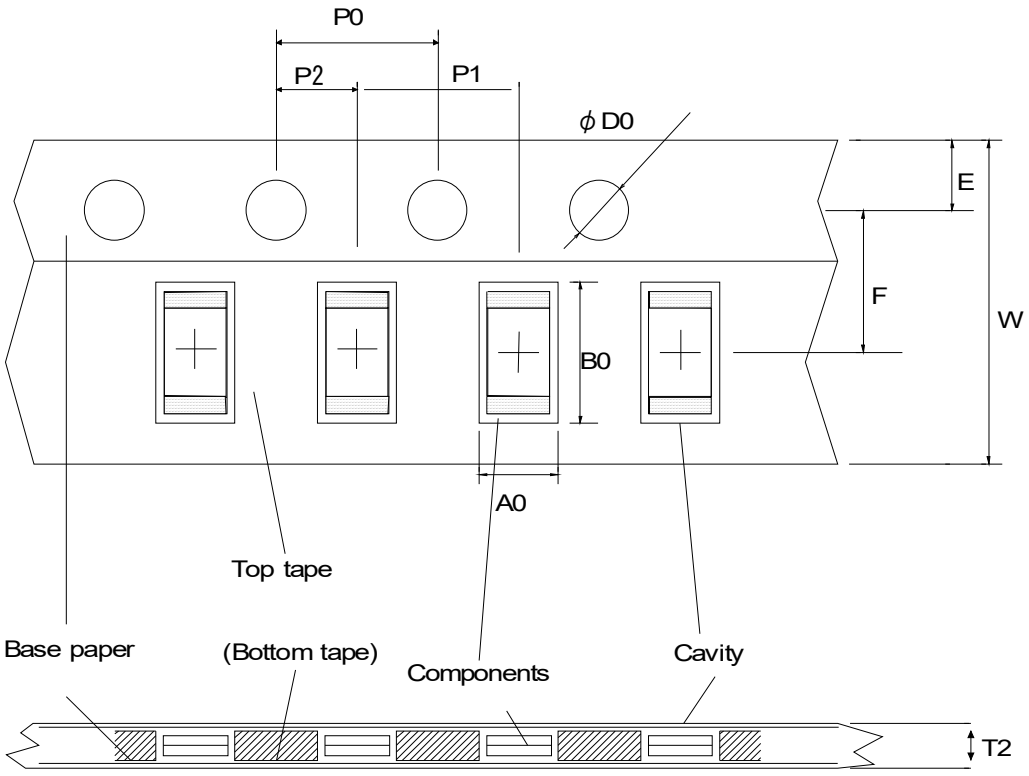
This specification defines the taping specifications for High Power Sintered Metal Shunt Resistors <Narrow TCR> “UCR10C EWP/EVP series”.

2. PRODUCT MODEL

UCR10C	EWP	□	□	□□□□
TYPE	PACKAGING CODE	RESISTANCE TOLERANCE	SPECIAL CODE	RESISTANCE VALUE (IEC CODE)

PACKAGING CODE : See PAGE1/8

3. TAPE DIMENSIONS (UNIT : mm)



W	F	E	A0	B0
8.0±0.3	3.5±0.05	1.75±0.1	1.65 +0.2 -0.1	2.4 +0.2 -0.1
D0	P0	P1	P2	T2
φ1.5 +0.1 0	4.0±0.1	4.0±0.1	2.0±0.05	MAX.1.1

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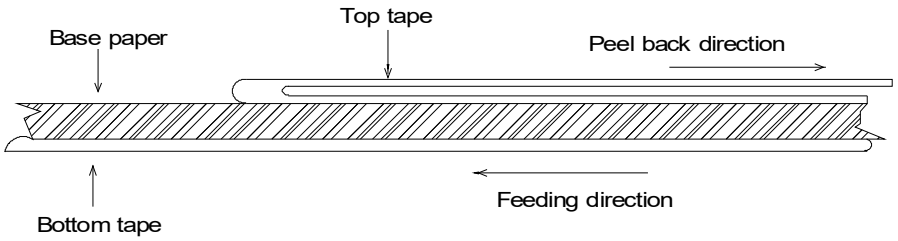
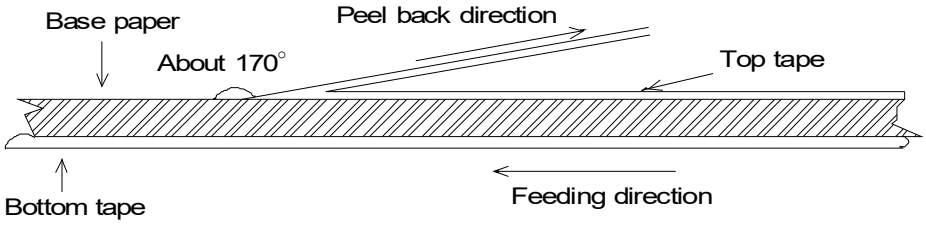
4. MECHANICAL CHARACTERISTICS

4.1 COVER TAPE PEELING STRENGTH
: 0.1N ≦ PEELING STRENGTH ≦ 0.6N



4.2 Base tape should not adhere to top tape when top tape is peeled back, and peel back direction is as follows.



4.3 DURABILITY OF COVER TAPE (TOP TAPE)
Top tape shall not be off the base paper after 120h at the atmosphere of 60±3°C,90～95% (Relative Humidity).

5. TAPE PACKAGING

5.1 Components are set in tape cavities with the same side.
The black overcoat shall be oriented on the bottom side.

5.2 The accumulated pitch tolerance shall be within ±0.2mm at 10 pitches.

5.3 Tape bent resistance
No damage on the tape and the cavity when tape is bent with the radius of 15mm.

5.4 Components in tape cavity shall not adhere to bottom / cover tape.

5.5 Components shall not be blocked by tape fragments or foreign materials when they are taken out from cavities.

5.6 The top tape shall not cover up the sprocket holes of tape.

5.7 The number of missing components shall not exceed 0.1% of the total number of components (marked number) or one whichever is the larger, and no consecutive missing exceeding two is allowed.

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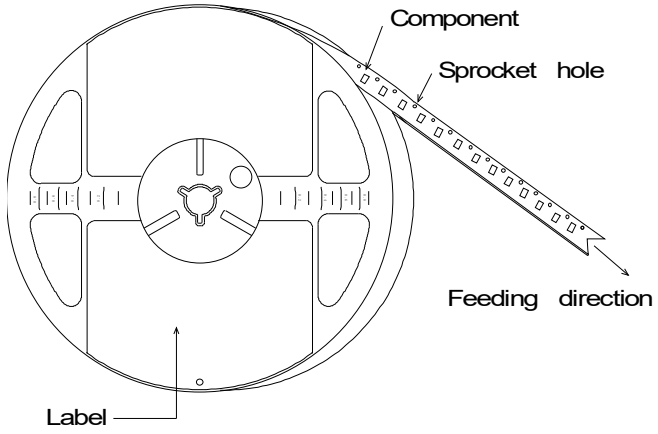
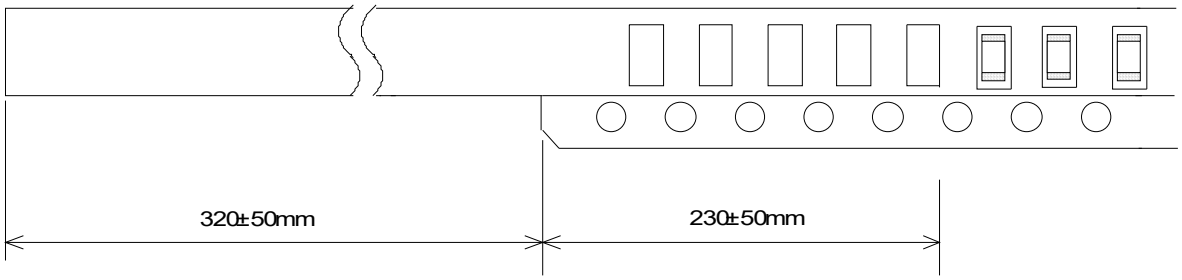
6. TAPE REEL

6.1 Tape feeding direction shall be shown in the picture drawn below.



6.2 Leader tape

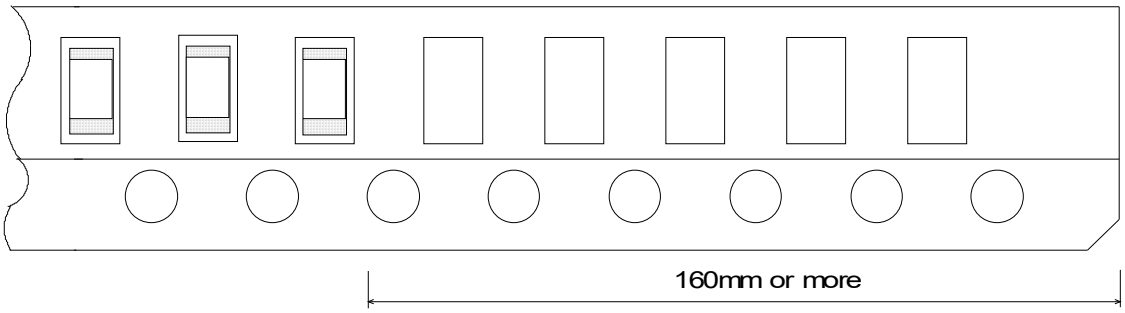
Leader tape is given a portion of only cover tape and of blank cavities. (no resistor.)



(Note) The leader portion of cover tape will not stick to base paper. (about 50～100mm)

6.3 Trail tape

Trail tape is given a portion of blank cavities (no resistor).
And the trail tape should not be fixed by adhesive to reel and must be the one which can be pulled out easily from the reel.



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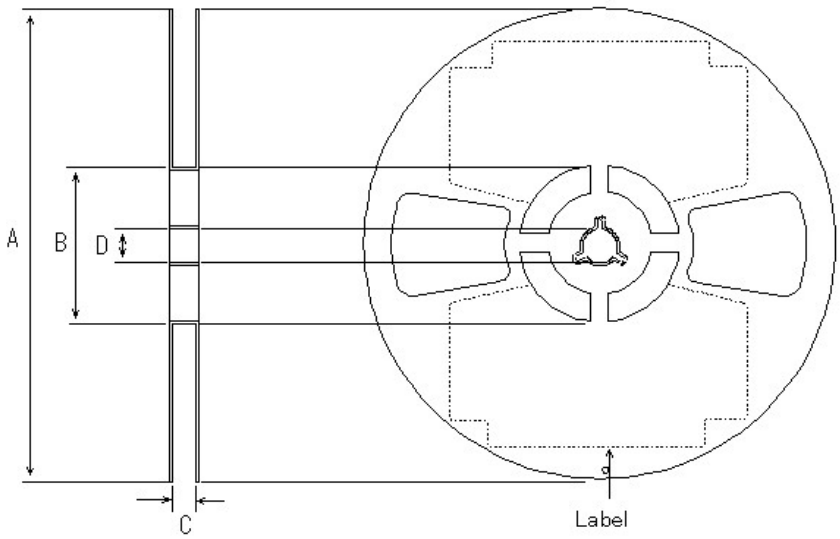
7. REEL DIMENSIONS (UNIT : mm)



A	B	C	D
φ180 0 -1.5	φ60 +1 0	9 +1 0	φ13±0.2

MATERIAL

REEL : POLYSTYRENE

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Notice

Precaution on using ROHM Products

1. If you intend to use our Products in devices requiring extremely high reliability (such as medical equipment (Note 1), aircraft/spacecraft, nuclear power controllers, etc.) and whose malfunction or failure may cause loss of human life, bodily injury or serious damage to property ("Specific Applications"), please consult with the ROHM sales representative in advance. Unless otherwise agreed in writing by ROHM in advance, ROHM shall not be in any way responsible or liable for any damages, expenses or losses incurred by you or third parties arising from the use of any ROHM's Products for Specific Applications.

(Note1) Medical Equipment Classification of the Specific Applications

JAPAN	USA	EU	CHINA
CLASSⅢ	CLASSⅢ	CLASSⅡb	CLASSⅢ
CLASSⅣ		CLASSⅢ	

2. ROHM designs and manufactures its Products subject to strict quality control system. However, semiconductor products can fail or malfunction at a certain rate. Please be sure to implement, at your own responsibilities, adequate safety measures including but not limited to fail-safe design against the physical injury, damage to any property, which a failure or malfunction of our Products may cause. The following are examples of safety measures:
   [a] Installation of protection circuits or other protective devices to improve system safety
   [b] Installation of redundant circuits to reduce the impact of single or multiple circuit failure

3. Our Products are not designed under any special or extraordinary environments or conditions, as exemplified below. Accordingly, ROHM shall not be in any way responsible or liable for any damages, expenses or losses arising from the use of any ROHM's Products under any special or extraordinary environments or conditions. If you intend to use our Products under any special or extraordinary environments or conditions (as exemplified below), your independent verification and confirmation of product performance, reliability, etc, prior to use, must be necessary:
   [a] Use of our Products in any types of liquid, including water, oils, chemicals, and organic solvents
   [b] Use of our Products outdoors or in places where the Products are exposed to direct sunlight or dust
   [c] Use of our Products in places where the Products are exposed to sea wind or corrosive gases, including Cl_2, H_2S, NH_3, SO_2, and NO_2
   [d] Use of our Products in places where the Products are exposed to static electricity or electromagnetic waves
   [e] Use of our Products in proximity to heat-producing components, plastic cords, or other flammable items
   [f] Sealing or coating our Products with resin or other coating materials
   [g] Use of our Products without cleaning residue of flux (Exclude cases where no-clean type fluxes is used. However, recommend sufficiently about the residue.); or Washing our Products by using water or water-soluble cleaning agents for cleaning residue after soldering
   [h] Use of the Products in places subject to dew condensation

4. The Products are not subject to radiation-proof design.

5. Please verify and confirm characteristics of the final or mounted products in using the Products.

6. In particular, if a transient load (a large amount of load applied in a short period of time, such as pulse, is applied, confirmation of performance characteristics after on-board mounting is strongly recommended. Avoid applying power exceeding normal rated power; exceeding the power rating under steady-state loading condition may negatively affect product performance and reliability.

7. De-rate Power Dissipation depending on ambient temperature. When used in sealed area, confirm that it is the use in the range that does not exceed the maximum junction temperature.

8. Confirm that operation temperature is within the specified range described in the product specification.

9. ROHM shall not be in any way responsible or liable for failure induced under deviant condition from what is defined in this document.

Precaution for Mounting / Circuit board design

1. When a highly active halogenous (chlorine, bromine, etc.) flux is used, the residue of flux may negatively affect product performance and reliability.

2. In principle, the reflow soldering method must be used on a surface-mount products, the flow soldering method must be used on a through hole mount products. If the flow soldering method is preferred on a surface-mount products, please consult with the ROHM representative in advance.

For details, please refer to ROHM Mounting specification

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Precautions Regarding Application Examples and External Circuits

1. If change is made to the constant of an external circuit, please allow a sufficient margin considering variations of the characteristics of the Products and external components, including transient characteristics, as well as static characteristics.

2. You agree that application notes, reference designs, and associated data and information contained in this document are presented only as guidance for Products use. Therefore, in case you use such information, you are solely responsible for it and you must exercise your own independent verification and judgment in the use of such information contained in this document. ROHM shall not be in any way responsible or liable for any damages, expenses or losses incurred by you or third parties arising from the use of such information.

Precaution for Electrostatic

This Product is electrostatic sensitive product, which may be damaged due to electrostatic discharge. Please take proper caution in your manufacturing process and storage so that voltage exceeding the Products maximum rating will not be applied to Products. Please take special care under dry condition (e.g. Grounding of human body / equipment / solder iron, isolation from charged objects, setting of Ionizer, friction prevention and temperature / humidity control).

Precaution for Storage / Transportation

1. Product performance and soldered connections may deteriorate if the Products are stored in the places where:
   [a] the Products are exposed to sea winds or corrosive gases, including Cl_2, H_2S, NH_3, SO_2, and NO_2
   [b] the temperature or humidity exceeds those recommended by ROHM
   [c] the Products are exposed to direct sunshine or condensation
   [d] the Products are exposed to high Electrostatic

2. Even under ROHM recommended storage condition, solderability of products out of recommended storage time period may be degraded. It is strongly recommended to confirm solderability before using Products of which storage time is exceeding the recommended storage time period.

3. Store / transport cartons in the correct direction, which is indicated on a carton with a symbol. Otherwise bent leads may occur due to excessive stress applied when dropping of a carton.

4. Use Products within the specified time after opening a humidity barrier bag. Baking is required before using Products of which storage time is exceeding the recommended storage time period.

Precaution for Product Label

A two-dimensional barcode printed on ROHM Products label is for ROHM's internal use only.

Precaution for Disposition

When disposing Products please dispose them properly using an authorized industry waste company.

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Since concerned goods might be fallen under listed items of export control prescribed by Foreign exchange and Foreign trade act, please consult with ROHM in case of export.

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