

# H-Bridge Drivers for DC Brush Motors

# Dual H-Bridge Driver High-Speed Switching Type

# **BD63565EFV**

# **General Description**

The BD63565EFV provides a dual H-bridge motor driver which features wide range of motor power supply voltage from 1.8V to 16.0V and low power consumption to switch low ON-Resistance DMOS transistors at high speed. This small surface mounting package is most suitable for mobile system, home appliance and various applications.

### **Features**

- Low ON-Resistance Power DMOS Output
- Charge Pump-Less with PDMOS High-Side Driver
- Drive Mode Switch Function
- Control Input Voltage Range Fit 1.8V Controller
- Under Voltage Locked Out Protection & Thermal Shut Down Circuit

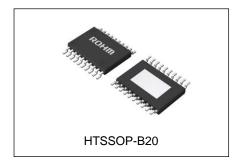
### **Applications**

- Mobile system
- Home appliance
- Amusement system, etc

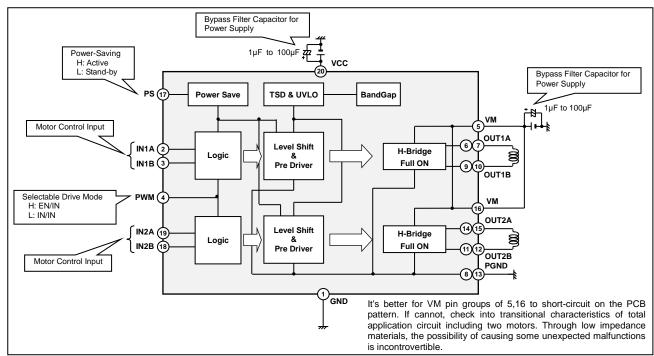
### **Key Specifications**

Power Supply Voltage Range: 2.5V to 5.5V Motor Power Supply Voltage Range: 1.8V to 16.0V Circuit Current (Open Mode): 0.90mA(Typ) Stand-By Current: 1µA (Max) Control Input Voltage Range: 0V to VccV Logic Input Frequency: 500kHz(Max) Minimum Logic Input Pulse Width: 0.5µs(Min) Turn On Time: 200ns(Typ) Turn Off Time: 80ns(Typ) H-Bridge Output Current (DC): -1.0A to +1.0A Output ON-Resistance (Total): 0.90Ω(Typ) Operating Temperature Range: -40°C to +85°C

Package HTSSOP-B20 **W(Typ) x D(Typ) x H(Max)** 6.50mm x 6.40mm x 1.00mm

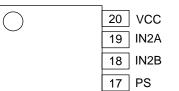


# **Typical Application Circuit**



OProduct structure: Silicon monolithic integrated circuit OThis product has no designed protection against radioactive rays

# **Pin Configuration**



OUT2B

OUT2B

11

IN1B 3 PWM 4 VM 5 VM 16 OUT1A 6 OUT2A 15 OUT1A 7 OUT2A 8 **PGND** 13 **PGND** 12

(TOP VIEW)

GND

IN1A

OUT1B

OUT1B

1

2

9

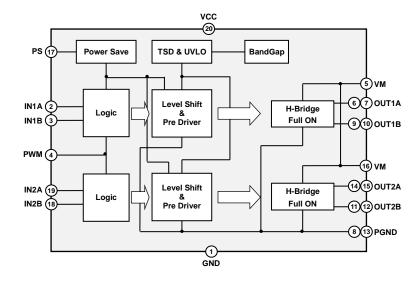
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The pins of the same name, such as VM, PGND, OUT1A, OUT1B, OUT2A and OUT2B, must be shorted on printed circuit boards.

# **Pin Description**

Pin No.	Pin Name	Function	Pin No.	Pin Name	Function
1	GND	Ground	11	OUT2B	H-bridge output 2B
2	IN1A	Control logic input 1A	12	OUT2B	H-bridge output 2B
3	IN1B	Control logic input 1B	13	PGND	Motor ground
4	PWM	Drive mode logic input	14	OUT2A	H-bridge output 2A
5	VM	Motor power supply	15	OUT2A	H-bridge output 2A
6	OUT1A	H-bridge output 1A	16	VM	Motor power supply
7	OUT1A	H-bridge output 1A	17	PS	Power-saving function
8	PGND	Motor ground	18	IN2B	Control logic input 2B
9	OUT1B	H-bridge output 1B	19	IN2A	Control logic input 2A
10	OUT1B	H-bridge output 1B	20	VCC	Power supply

# **Block Diagram**



# **Description of Blocks**

### 1. Power-Saving Function

A power-saving function is included, which allows the system to save power when not driving the motor. The voltage level on this pin should be set high so as to keep the operation mode. (See the Electrical Characteristics; p.4/13)

# 2. Motor Control Input

(a) IN1A, IN1B, IN2A and IN2B Pins

Logic level controls the output logic of H-Bridge.

(See the Electrical Characteristics; p.4/13, and I/O Truth Table; p.7/13)

(b) PWM Pin

Logic level sets the IN/IN or EN/IN drive mode.

(See the Electrical Characteristics; p.4/13 and I/O Truth Table; p.7/13)

### VM Terminal

Each H-bridge can be controlled independently. Take into consideration that each VM terminal (5 and 16pin) is short-circuited internally.

(See the Block Diagram; p.2/13)

Absolute Maximum Ratings (Ta=25°C)

Parameter	Symbol	Limit	Unit
Power Supply Voltage	Vcc	-0.3 to +7.0	V
Motor Power Supply Voltage	V <sub>M</sub>	-0.3 to +20.0	V
Control Input Voltage	VIN	-0.3 to +Vcc+0.3	V
H-bridge Output Current (DC)	Іоит	-1.0 to +1.0 <sup>(Note 1)</sup>	Α
Maximum Junction Temperature	Tjmax	150	°C
Storage Temperature Range	Tstg	-55 to +150	°C

(Note 1) Must not exceed ASO, or Tjmax of 150°C

Caution 1: Operating the IC over the absolute maximum ratings may damage the IC. The damage can either be a short circuit between pins or an open circuit between pins and the internal circuitry. Therefore, it is important to consider circuit protection measures, such as adding a fuse, in case the IC is operated over the absolute maximum ratings.

Caution 2: Should by any chance the maximum junction temperature rating be exceeded the rise in temperature of the chip may result in deterioration of the properties of the chip. In case of exceeding this absolute maximum rating, design a PCB boards with thermal resistance taken into consideration by increasing board size and copper area so as not to exceed the maximum junction temperature rating.

**Recommended Operating Conditions** 

Parameter	Symbol	Min	Тур	Max	Unit
Power Supply Voltage	Vcc	2.5	-	5.5	V
Motor Power Supply Voltage	V <sub>M</sub>	1.8	-	16.0	V
Control Input Voltage	VIN	0	-	Vcc	V
Logic Input Frequency	F <sub>IN</sub>	0	-	500	kHz
Minimum Logic Input Pulse Width	T <sub>IN</sub>	0.5	-	-	μs
Operating Temperature Range	Topr	-40	-	+85	°C

# Thermal Resistance<sup>(Note 2)</sup>

Deventor	Symbol	Thermal Res	l lait		
Parameter		1s <sup>(Note 4)</sup>	2s2p <sup>(Note 5)</sup>	Unit	
HTSSOP-B20					
Junction to Ambient	θја	143.0	26.8	°C/W	
Junction to Top Characterization Parameter <sup>(Note 3)</sup>	$\Psi_{JT}$	8	4	°C/W	

(Note 2) Based on JESD51-2A(Still-Air).

(Note 3) The thermal characterization parameter to report the difference between junction temperature and the temperature at the top center of the outside surface of the component package.
(Note 4) Using a PCB board based on JESD51-3.

Layer Number of Measurement Board	Material	Board Size
Single	FR-4	114.3mm x 76.2mm x 1.57mmt
Тор		
Copper Pattern	Thickness	
Footprints and Traces	70µm	

(Note 5) Using a PCB board based on JESD51-5, 7.

Layer Number of	Layer Number of Material Board Size		Layer Number of Material Board Size		Thermal Via <sup>(Note 6)</sup>		
Measurement Board	Material	Board Size		Pitch	Di	ameter	
4 Layers	FR-4	114.3mm x 76.2mm x 1.6mmt		1.20mm	Ф(	).30mm	
Тор		2 Internal Layers		Bot	tom		
Copper Pattern Thickness		Copper Pattern	Thickness	Copper Pattern		Thickness	
Footprints and Traces	Footprints and Traces 70µm		35µm	35μm 74.2mm x 74.2mm		70µm	

(Note 6) This thermal via connects with the copper pattern of all layers.

Electrical Characteristics (Unless otherwise specified V<sub>CC</sub>=3.0V, V<sub>M</sub>=5.0V, Ta=25°C)

			•			
Parameter	Symbol	Min	Тур	Max	Unit	Conditions
All Circuits		I	ı			
Stand-by Current	Іссят	-	0	1	μΑ	V <sub>PS</sub> =0V
Circuit Current 1	I <sub>CC1</sub>	0.50	0.90	1.25	mA	V <sub>PS</sub> =3V, Open Mode
Circuit Current 2	Icc2	0.50	0.95	1.30	mA	V <sub>PS</sub> =3V, CW & CCW Mode
Circuit Current 3	I <sub>CC3</sub>	0.50	0.95	1.30	mA	V <sub>PS</sub> =3V, Short Brake Mode
PS Input (PS)						
High-Level Input Voltage	$V_{PSH}$	1.45	-	Vcc	V	
Low-Level Input Voltage	$V_{PSL}$	0	-	0.5	V	
High-Level Input Current	I <sub>PSH</sub>	15	30	60	μA	V <sub>PS</sub> =3V
Low-Level Input Current	$I_{PSL}$	-1	0	+1	μΑ	V <sub>PS</sub> =0V
Control Input (IN=IN1A, IN	1B, IN2A, IN	I2B, PWM	)			
High-Level Input Voltage	$V_{INH}$	1.45	-	Vcc	V	
Low-Level Input Voltage	$V_{INL}$	0	-	0.5	V	
High-Level Input Current	I <sub>INH</sub>	15	30	60	μΑ	V <sub>IN</sub> =3V
Low-Level Input Current	I <sub>INL</sub>	-1	0	+1	μA	V <sub>IN</sub> =0V
Under Voltage Locked Out	(UVLO)					
UVLO Voltage	$V_{\text{UVLO}}$	2.0	-	2.4	V	
Full ON Type H-Bridge Dri	ver					
Output ON-Resistance	Ron	-	0.9	1.2	Ω	I <sub>OUT</sub> =±500mA,High & Low-side total
Turn On Time	Ton	-	200	400	ns	20Ω Loading
Turn Off Time	Toff	-	80	400	ns	20Ω Loading

# **Typical Performance Curves (Reference data)**

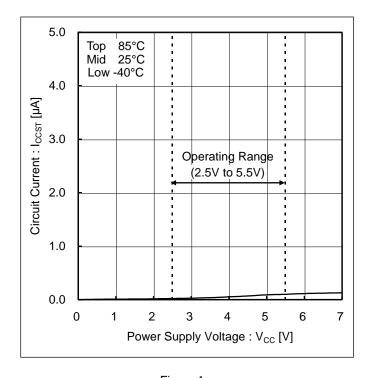


Figure 1.
Circuit Current vs Power Supply Voltage
(Stand-by Mode)

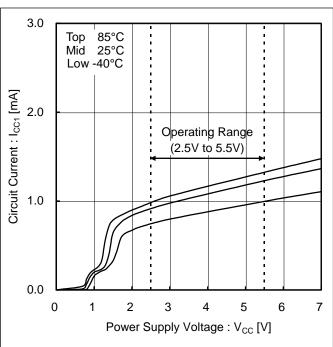


Figure 2.
Circuit Current vs Power Supply Voltage
(Open Mode)

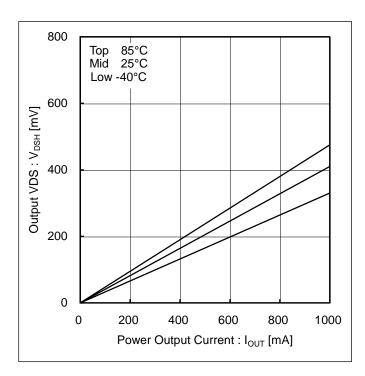


Figure 3.
Output VDS vs Power Output Current
(Output On-Resistance on high-side, V<sub>M</sub>=5V, V<sub>CC</sub>=3V)

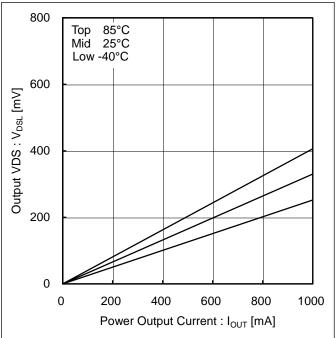
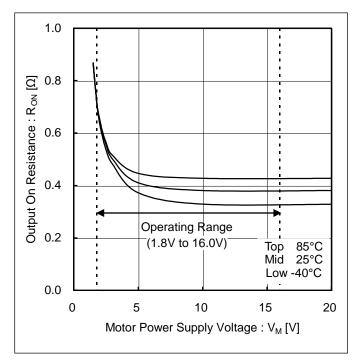


Figure 4.
Output VDS vs Power Output Current
(Output On-Resistance on low-side V<sub>M</sub>=5V, V<sub>CC</sub>=3V)

# Typical Performance Curves (Reference Data) - continued



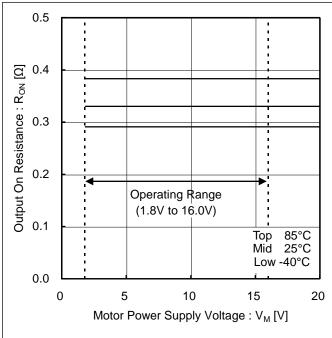


Figure 5. Output On-Resistance vs Motor Power Supply Voltage (Output On-Resistance on high-side  $V_M$  Dependency,  $V_{CC}$ =3V)

Figure 6. Output On-Resistance vs Motor Power Supply Voltage (Output On-Resistance on low-side  $V_M$  Dependency,  $V_{CC}$ =3V)

# **Timing Chart**

Table 1. I/O Truth Table

Innut Mada		INF	PUT		OUTPUT		
Input Mode	PS <sup>(Note 7)</sup>	PWM	IN1A/2A	IN1B/2B	OUT1A/2A	OUT1B/2B	Output Mode <sup>(Note 8)</sup>
			L	Х	L	L	Short Brake
EN/IN		Н	Н	L	Н	L	CW
			Н	Н	L	Н	CCW
	Н	L	L	Z	Z	Open	
IN/IN			Н	L	Н	L	CW
IIN/IIN	<b>L</b>	L	L	Н	L	Н	CCW
			Н	Н	L	L	Short Brake
-	L	Х	Х	Х	Z	Z	Open

L: Low, H: High, X: Don't care, Z: Hi impedance
(Note 7)PS=High: Operation Mode, PS=Low: Stand-by Mode
(Note 8)CW: Current flows from OUTxA to OUTxB, CCW: Current flows from OUTxB to OUTxA (x=1, 2)

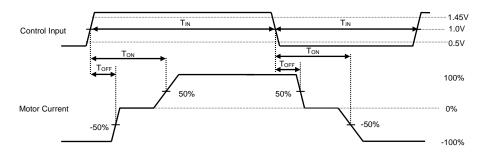
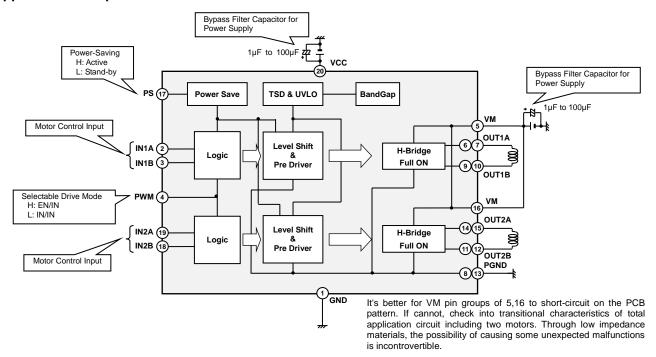


Figure 7.
Input-Output AC Characteristic

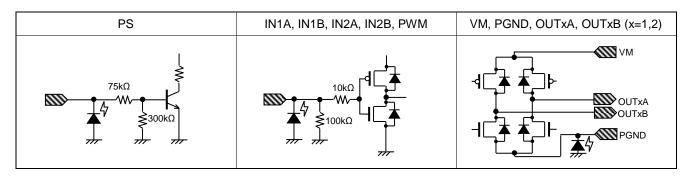
# **Application Example**



# **Selection of Components Externally Connected**

When using the circuit with changes to the external circuit constants, make sure to leave an adequate margin for external components including static and transitional characteristics as well as dispersion of the IC.

# I/O Equivalence Circuits



### **Operational Notes**

### 1. Reverse Connection of Power Supply

Connecting the power supply in reverse polarity can damage the IC. Take precautions against reverse polarity when connecting the power supply, such as mounting an external diode between the power supply and the IC's power supply pins.

### 2. Power Supply Lines

Design the PCB layout pattern to provide low impedance supply lines. Separate the ground and supply lines of the digital and analog blocks to prevent noise in the ground and supply lines of the digital block from affecting the analog block. Furthermore, connect a capacitor to ground at all power supply pins. Consider the effect of temperature and aging on the capacitance value when using electrolytic capacitors.

### 3. Ground Voltage

Ensure that no pins are at a voltage below that of the ground pin at any time, even during transient condition.

### 4. Ground Wiring Pattern

When using both small-signal(GND) and large-current ground(PGND) traces, the two ground traces should be routed separately but connected to a single ground at the reference point of the application board to avoid fluctuations in the small-signal ground caused by large currents. Also ensure that the ground traces of external components do not cause variations on the ground voltage. The ground lines must be as short and thick as possible to reduce line impedance.

### 5. Recommended Operating Conditions

The function and operation of the IC are guaranteed within the range specified by the recommended operating conditions. The characteristic values are guaranteed only under the conditions of each item specified by the electrical characteristics.

### 6. Inrush Current

When power is first supplied to the IC, it is possible that the internal logic may be unstable and inrush current may flow instantaneously due to the internal powering sequence and delays, especially if the IC has more than one power supply. Therefore, give special consideration to power coupling capacitance, power wiring, width of ground wiring, and routing of connections.

# 7. Operation Under Strong Electromagnetic Field

Operating the IC in the presence of a strong electromagnetic field may cause the IC to malfunction.

### 8. Testing on Application Boards

When testing the IC on an application board, connecting a capacitor directly to a low-impedance output pin may subject the IC to stress. Always discharge capacitors completely after each process or step. The IC's power supply should always be turned off completely before connecting or removing it from the test setup during the inspection process. To prevent damage from static discharge, ground the IC during assembly and use similar precautions during transport and storage.

### 9. Inter-pin Short and Mounting Errors

Ensure that the direction and position are correct when mounting the IC on the PCB. Incorrect mounting may result in damaging the IC. Avoid nearby pins being shorted to each other especially to ground, power supply and output pin. Inter-pin shorts could be due to many reasons such as metal particles, water droplets (in very humid environment) and unintentional solder bridge deposited in between pins during assembly to name a few.

### 10. Unused Input Pins

Input pins of an IC are often connected to the gate of a MOS transistor. The gate has extremely high impedance and extremely low capacitance. If left unconnected, the electric field from the outside can easily charge it. The small charge acquired in this way is enough to produce a significant effect on the conduction through the transistor and cause unexpected operation of the IC. So unless otherwise specified, unused input pins should be connected to the power supply or ground line.

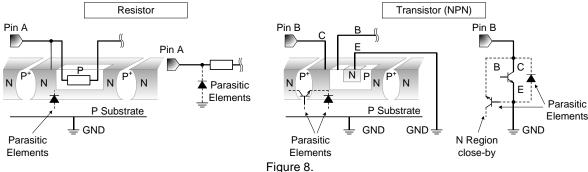
## **Operational Notes - continued**

# 11. Regarding the Input Pin of the IC

This monolithic IC contains P+ isolation and P substrate layers between adjacent elements in order to keep them isolated. P-N junctions are formed at the intersection of the P layers with the N layers of other elements, creating a parasitic diode or transistor. For example (refer to figure below):

When GND > Pin A and GND > Pin B, the P-N junction operates as a parasitic diode. When GND > Pin B, the P-N junction operates as a parasitic transistor.

Parasitic diodes inevitably occur in the structure of the IC. The operation of parasitic diodes can result in mutual interference among circuits, operational faults, or physical damage. Therefore, conditions that cause these diodes to operate, such as applying a voltage lower than the GND voltage to an input pin (and thus to the P substrate) should be avoided.



Example of monolithic IC structure

### 12. Ceramic Capacitor

When using a ceramic capacitor, determine a capacitance value considering the change of capacitance with temperature and the decrease in nominal capacitance due to DC bias and others.

# 13. Area of Safe Operation (ASO)

Operate the IC such that the output voltage, output current, and the maximum junction temperature rating are all within the Area of Safe Operation (ASO).

# 14. Thermal Shutdown Circuit(TSD)

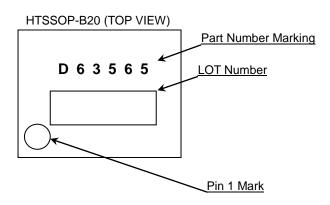
This IC has a built-in thermal shutdown circuit that prevents heat damage to the IC. Normal operation should always be within the IC's maximum junction temperature rating. If however the rating is exceeded for a continued period, the junction temperature (Tj) will rise which will activate the TSD circuit that will turn OFF all output pins. When the Tj falls below the TSD threshold, the circuits are automatically restored to normal operation.

Note that the TSD circuit operates in a situation that exceeds the absolute maximum ratings and therefore, under no circumstances, should the TSD circuit be used in a set design or for any purpose other than protecting the IC from heat damage.

# **Ordering Information**



# **Marking Diagram**



Part Number Marking	Package	Orderable Part Number
D63565	HTSSOP-B20	BD63565EFV-E2

**Physical Dimension and Packing Information** Package Name HTSSOP-B20 6.  $5 \pm 0$ . 1 (Max 6. 85 (include. BURR) (4.0)20 2  $4\pm0$ . 4)  $4\pm0$ . (2) 0.325  $0.\ \ 1\ 7^{\ +0.\ 0\ 5}_{\ -0.\ 0\ 3}$ S 85±0.05 1. 0MAX  $08 \pm 0$ .  $0.\ \ 2\ 4_{\ -0.\ \ 0\ 4}^{\ +0.\ \ 0\ 5}$ 0.65 □ 0. 08 S (UNIT: mm) 0 PKG: HTSSOP-B20 Drawing No. EX192-5002 <Tape and Reel information> Tape Embossed carrier tape (with dry pack) Quantity 2500pcs Direction / The direction is the 1pin of product is at the upper left when you hold reel on the left hand and you pull out the tape on the right hand of feed Direction of feed 1pin \*Order quantity needs to be multiple of the minimum quantity.

**Revision History** 

Date	Revision	Changes
04.Feb.2013	001	New release
27.Jun.2017	002	Applied the ROHM Standard Style and improved understandability.

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(Note1) Medical Equipment Classification of the Specific Applications

1	JÁPAN	JAPAN USA EU		CHINA
	CLASSIII	OL ACOM	CLASS II b	ОГУСОШ
	CLASSIV	CLASSⅢ	CLASSIII	CLASSⅢ

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  - [c] Use of our Products in places where the Products are exposed to sea wind or corrosive gases, including Cl<sub>2</sub>, H<sub>2</sub>S, NH<sub>3</sub>, SO<sub>2</sub>, and NO<sub>2</sub>
  - [d] Use of our Products in places where the Products are exposed to static electricity or electromagnetic waves
  - [e] Use of our Products in proximity to heat-producing components, plastic cords, or other flammable items
  - [f] Sealing or coating our Products with resin or other coating materials
  - [g] Use of our Products without cleaning residue of flux (even if you use no-clean type fluxes, cleaning residue of flux is recommended); or Washing our Products by using water or water-soluble cleaning agents for cleaning residue after soldering
  - [h] Use of the Products in places subject to dew condensation
- 4. The Products are not subject to radiation-proof design.
- 5. Please verify and confirm characteristics of the final or mounted products in using the Products.
- 6. In particular, if a transient load (a large amount of load applied in a short period of time, such as pulse. is applied, confirmation of performance characteristics after on-board mounting is strongly recommended. Avoid applying power exceeding normal rated power; exceeding the power rating under steady-state loading condition may negatively affect product performance and reliability.
- 7. De-rate Power Dissipation depending on ambient temperature. When used in sealed area, confirm that it is the use in the range that does not exceed the maximum junction temperature.
- 8. Confirm that operation temperature is within the specified range described in the product specification.
- 9. ROHM shall not be in any way responsible or liable for failure induced under deviant condition from what is defined in this document.

### Precaution for Mounting / Circuit board design

- 1. When a highly active halogenous (chlorine, bromine, etc.) flux is used, the residue of flux may negatively affect product performance and reliability.
- 2. In principle, the reflow soldering method must be used on a surface-mount products, the flow soldering method must be used on a through hole mount products. If the flow soldering method is preferred on a surface-mount products, please consult with the ROHM representative in advance.

For details, please refer to ROHM Mounting specification

## **Precautions Regarding Application Examples and External Circuits**

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### **Precaution for Electrostatic**

This Product is electrostatic sensitive product, which may be damaged due to electrostatic discharge. Please take proper caution in your manufacturing process and storage so that voltage exceeding the Products maximum rating will not be applied to Products. Please take special care under dry condition (e.g. Grounding of human body / equipment / solder iron, isolation from charged objects, setting of lonizer, friction prevention and temperature / humidity control).

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- 1. Product performance and soldered connections may deteriorate if the Products are stored in the places where:
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  - [b] the temperature or humidity exceeds those recommended by ROHM
  - [c] the Products are exposed to direct sunshine or condensation
  - [d] the Products are exposed to high Electrostatic
- Even under ROHM recommended storage condition, solderability of products out of recommended storage time period
  may be degraded. It is strongly recommended to confirm solderability before using Products of which storage time is
  exceeding the recommended storage time period.
- 3. Store / transport cartons in the correct direction, which is indicated on a carton with a symbol. Otherwise bent leads may occur due to excessive stress applied when dropping of a carton.
- 4. Use Products within the specified time after opening a humidity barrier bag. Baking is required before using Products of which storage time is exceeding the recommended storage time period.

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Rev.001